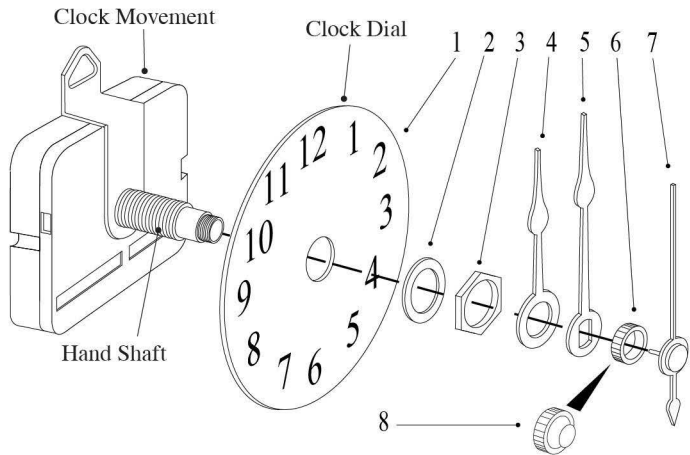


Movement Mounting Instructions



1. Drill a 3/8" hole through the material you are working with and insert movement through the clock dial.
2. Slide brass washer over shaft.
3. Attach dial mounting hex nut.
4. Gently press hour hand onto shaft at 12:00 position.
5. Place minute hand over shaft at 12:00 position, and
6. Gently screw open minute nut in place .
7. Press on second hand at 12:00 position.
8. Screw on closed cap nut if no second hand is used.